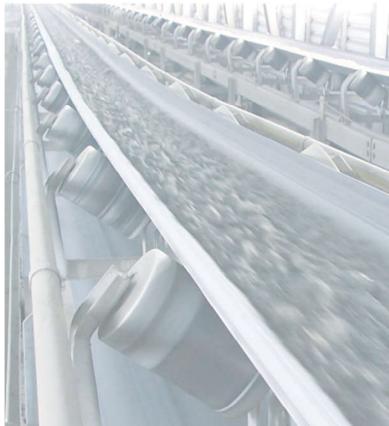




CATÁLOGO CORREIAS REDONDAS E PLÁSTICAS RR/RR PLUS/HRR KK//KK PLUS









optibelt RR/RR Plus/HRR optibelt KK/KK Plus



Page 2 optibelt RR / KK Plus

ROUND SECTION BELTS V-BELTS

STRUCTURE

Optibelt round and V-belts consist of high-quality materials, which are manufactured by special manufacturing processes as finite yard goods in different dimensions. With the **optibelt RR** / **KK Plus** version, the round / V-belt is equipped with an additional tension cord.

CHARACTERISTICS

- Favourable coefficient of friction
- Good slip resistance for conveying goods
- Good abrasion and wear resistance
- High elasticity and damping
- High tensile strength
- Colour-fast
- Resistant to greases, oils and numerous chemicals (see resistance list)
- UV and ozone resistant
- The **optibelt RR/KK Plus** version is particularly low-stretch

ADVANTAGES

- Welding takes place on site. This also applies to the optibelt RR / KK Plus version
- No disassembly of the drive/shafts
- Rapid troubleshooting
- Short downtimes
- Easy to store (supplied in rolls)
- Immediate availability
- Wide variety of design options, since any length can be produced

APPLICABLE AREAS

optibelt RR round belts andoptibelt KK V-belts aremainly used in conveyor systems,e.g. for conveying of

- tiles, plates, flat glass
- veneers in wood processing
- roof tiles, marble, concrete slabs
- cardboard conveyance in the packaging sector
- Also as guiding belts for the conveyance of bottles and cans (only optibelt RR)
- The optibelt RR / KK Plus version is particularly good for long conveyors

In addition, **optibelt RR** round belts can be used for certain power ranges as dual and multi-pulley drives.

Optibelt manufactures round and V-belts in various designs.

These can be easily differentiated according to their colours.

For round belts, the colours are yellow, green, blue, white, grey and black.
For V-belts transparent, white, and cream.

FRICTION COEFFICIENTS

	optibelt RR/RR Plus/HRR					optibe	lt KK/K	K Plus				
	65 Shore A black	75 Shore A red smooth	82 Shore A yellow	85 Shore A light blue FDA	85 Shore A green rough	88 Shore A green smooth	88 Shore A green rough	92 Shore A white	98 Shore A blue	87 Shore A transparent	92 Shore A white	98 Shore A cream
Polished steel	0.85	0.70	0.50	0.50	0.50	0.40	0.50	0.50	0.50	0.50	0.50	0.40
Aluminium	0.90	0.80	0.70	0.50	0.60	0.40	0.30	0.80	0.20	0.60	0.60	0.50
Polyethyl- ene	0.50	0.40	0.30	0.30	0.30	0.40	0.30	0.40	0.30	0.30	0.30	0.20

These values serve only as a guide. Depending on the surface quality of the materials used, the running time (abrasion) of the belts and environmental influences on the belts, deviations are possible.

optibelt RR / RR Plus / HRR Page 3

ROUND SECTION BELTS



82 SHORE A YELLOW

Applications: in small deflecting pulleys, flexible at low temperatures, very elastic quality, low power transmission capability



85 SHORE A LIGHT BLUE FDA

Applications: in the food industry for direct contact with food



88 SHORE A GREEN (SMOOTH/ROUGH)

Applications: in all areas with medium loads; the rough surface design offers advantages for the conveyance of wet or greasy products plus the slaving effect is optimized.



92 SHORE A WHITE

Applications: for medium to heavy loads; the design in white still offers sufficient flexibility. For continuous operation, even at higher temperatures



98 SHORE A BLUE

Applications: especially for extreme loads and high temperatures; very hard quality; it is essential to comply with the minimum pulley diameters.



65 SHORE A BLACK

Applications: for special applications, belt diameters from 5 to 12 mm available, very flexible at low temperatures, extremely soft material

BELT SECTIONS, WEIGHTS AND CROSS SECTION

Dian	Diameter		Material cross- section
mm	inch	[g/m]	mm ²
2	0.0787	3.4	3.142
3	0.1181	8.2	7.069
4	0.1575	14.8	12.566
4.8	0.1890	21.4	18.096
5	0.1968	23.0	19.635
6	0.2362	33.6	28.274
6.3	0.2480	37.1	31.172
7	0.2756	45.2	38.485
8	0.3150	59.2	50.265
9	0.3543	<i>7</i> 6.1	63.617
9.5	0.3740	84.6	70.882
10	0.3937	93.0	78.540
12	0.4724	133.0	113.097
12.5	0.4921	145.9	122.718
15	0.5906	210.3	176.715

Intermediate sizes on request Minimal weight reduction in the optibelt RR Plus version

optibelt RR Plus

The round section belts with tension cords are particularly low-stretch and are therefore especially useful where long transport distances need to be covered.

Belts available from Ø 6 to 15 mm

DIAMETER TOLERANCES:

2 - 7.0 mm: $\pm 0.2 \text{ mm}$ 8 - 12.5 mm: $\pm 0.3 \text{ mm}$ > 12.5 mm: $\pm 0.5 \text{ mm}$



Page 4 optibelt RR/RR Plus

TENSION VALUES FOR THE ROUND BELTS

	82	82 SHORE A YELLOW				
	Tension in [N/mm²]					
	1	1.6	2			
Diameter [mm]	Force [N] at 3 % elongation	Force [N] at 6% elongation	Force [N] at 8 % elongation			
2	3	5	7			
3	7	11	14			
4	12	20	25			
4.8	18	29	36			
5	20	31	39			
6	28	45	57			
6.3	31	50	62			
7	38	62	76			
8	50	80	100			
9	64	102	128			
9.5	<i>7</i> 1	113	142			
10	<i>7</i> 9	126	158			
12	113	181	226			
12.5	123	196	246			
15	1 <i>77</i>	282	354			

	85 SHORE A LIGHT BLUE FDA					
	Tension in [N/mm²]					
	1.15	1.8	2.15			
Diameter [mm]	Force [N] at 3 % elongation	Force [N] at 6% elongation	Force [N] at 8% elongation			
2	4	6	7			
3	8	13	15			
4	14	23	27			
4.8	21	33	39			
5	23	35	42			
6	32	51	61			
6.3	36	56	67			
7	44	69	83			
8	58	90	108			
9	<i>7</i> 3	114	13 <i>7</i>			
9.5	81	128	153			
10	90	141	169			
12	130	203	243			
12.5	141	221	264			
15	203	218	378			

	88 SHORE A GREEN				
	Tension in [N/mm²]				
	1.2	2.1	2.9		
Diameter [mm]	Force [N] at 3 % elongation	Force [N] at 6% elongation	Force [N] at 8 % elongation		
2	4	7	9		
3	9	15	20		
4	15	26	36		
4.8	18	32	44		
5	24	41	57		
6	34	59	82		
6.3	37	65	90		
7	46	81	111		
8	60	106	146		
9	<i>7</i> 6	134	185		
9.5	85	149	206		
10	94	165	228		
12	136	238	328		
12.5	1 <i>47</i>	258	356		
15	212	3 <i>7</i> 1	512		

	92 SHORE A WHITE				
	Tension in [N/mm²]				
	1.95	3.1	3.8		
Diameter [mm]	Force [N] at 3 % elongation	Force [N] at 6% elongation	Force [N] at 8 % elongation		
2	6	10	12		
3	14	22	27		
4	24	39	48		
4.8	35	56	69		
5	38	61	<i>7</i> 5		
6	55	88	107		
6.3	61	97	118		
7	<i>7</i> 5	119	146		
8	98	156	191		
9	124	197	242		
9.5	138	220	269		
10	153	243	298		
12	220	350	430		
12.5	239	380	466		
15	344	548	672		

optibelt RR/RR Plus Page 5

	98 SHORE A BLUE					
	Те	Tension in [N/mm²]				
	4.3	7.1	8.2			
Diameter [mm]	Force [N] at 3 % elongation	Force [N] at 6% elongation	Force [N] at 8% elongation			
2	14	22	26			
3	30	50	58			
4	54	89	103			
4.8	<i>7</i> 8	128	148			
5	84	139	161			
6	122	201	232			
6.3	134	221	256			
7	165	273	316			
8	216	357	412			
9	273	451	522			
9.5	305	503	581			
10	338	557	644			
12	486	803	927			
12.5	527	871	1006			
15	<i>7</i> 59	1254	1449			

The values given can vo	ry depending	, on the sto	rage period
or the effects of temper	ature!		

65 SHORE A BLACK	
On request	

Tension values for round belts with tension cord are available on request.

ROLL LENGTH (STANDARD)

The material can be welded to create endless belts of any length required. This also applies to the **optibelt RR Plus** version.

Guiding clamp and a welding tool are required for precise welding of the belts.

Diameter Ø [mm]	Roll length on reel [m]	Minimum length welding [mm]
2- 5	200	200
6-10*	100	200
11-17	50	400
18-20	30	400

^{*} optibelt RR Plus in Ø 10: spool length 50 m



DATA SHEET SELECTOR

The data sheet selector provides quick and easy online access to the data sheets for Optibelt round belts and other polyurethane belts. See www.optibelt.com/datenblattselektor.

TECHNICAL DATA

optibelt RR/RR Plus/HRR

MINIMUM PULLEY DIAMETERS [MM] FOR optibelt RR / RR Plus

Belt o	liameter	65 Shore A black	82 Shore A yellow	85 Shore A light blue FDA	88 Shore A green	92 Shore A white	98 Shore A blue
0	2	_	20	20	20	25	30
0	3	_	25	25	25	30	35
0	4	_	30	30	35	40	50
0	4.8	_	40	40	40	50	60
0	5	30	40	40	45	50	60
00	6	40	50	50	55	60	<i>7</i> 0
00	6.3	45	55	55	60	65	<i>7</i> 5
00	7	50	60	60	65	<i>7</i> 0	85
00	8	55	<i>7</i> 0	<i>7</i> 0	<i>7</i> 5	80	95
00	9	60	80	80	85	90	105
00	9.5	65	85	85	90	95	110
00	10	70	90	90	100	100	120
00	12	80	100	100	115	120	140
00	12.5	_	110	110	120	125	150
00	15	_	120	120	135	150	180

BELT OPERATING TEMPERATURES

65 Shore A black	from -45°C to +60°C
75 Shore A red/smooth•	from -30°C to +60°C
82 Shore A yellow	from -25°C to +60°C
85 Shore A light blue FDA	from -25°C to +70°C
85 Shore A green/rough•	from -30°C to +60°C
88 Shore A green	from -20°C to +80°C
92 Shore A white	from -20°C to +90°C
98 Shore A blue	from -20°C to +80°C

• optibelt HRR

KEY

O = Standard version

⊙ = optibelt RR Plus version with tension cord

RECOMMENDED BELT SPEEDS

	optibelt RR/RR Plus					optibelt HRR		
	65 Shore A black	82 Shore A yellow	85 Shore A light blue FDA	88 Shore A green	92 Shore A white	98 Shore A blue	75 Shore A red/smooth	85 Shore A green/rough
V _{max}	on request	10 m/s	10 m/s	15 m/s	20 m/s	20 m/s	10 m/s	10 m/s

EXAMPLE OF CALCULATION

Diameter

of the **optibelt RR**: 8 mm Version: A 88 green Nominal length: $L_{nom} = 2500$ mm Selected pre-tensioning: at 6% elongation

Installation length: $L = L_{nom} - pre-tensioning [\%]$

L = 2500 - 6%

L = 2500 - 150 = 2350 mm

The required installation length is 2350 mm. This results in a free-span belt tension of 106 N.

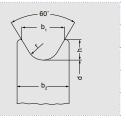
RECOMMENDED PRE-TENSIONING (% ELONGATION)

Diameter range	82 Shore A yellow	85 Shore A light blue FDA	88 Shore A green	92 Shore A white	98 Shore A blue
2- 5 mm			6-8%		
6-10 mm	5-6%	5-6%	5-6%	3-5%	2-3%
12-15 mm	3-5%	3-5%	3-5%	2-4%	2%

Pre-tensioning of 6 to 8% is recommended for the A 65 black version.

FOR optibelt RR / RR Plus / HRR, PULLEYS WITH THE FOLLOWING DIMENSIONS ARE RECOMMENDED:

Diameter [mm]	2	3	4	5	6	8	10	12	15
b ₁ [mm]	4.5	5.5	7.0	8.0	10.0	12.0	14.5	18.5	23.0
b ₂ [mm]	6.5	8.0	10.0	12.0	14.0	16.0	19.0	23.0	27.0
r [mm]	1.4	1.9	2.5	3.0	3.5	4.5	5.5	7.0	8.0
h [mm]	2.5	3.0	3.5	4.0	5.0	6.0	7.0	9.0	12.0



optibelt HRR Page 7

HOLLOW ROUND BELTS



75 SHORE A RED/SMOOTH

For use with small pulley diameters, for quick repairs

Rec. pre-tension: Welded 4...8 %

Nipple connector max. 3...6 %



85 SHORE A GREEN/ROUGH

For use with medium drives, for quick repairs

Rec. pre-tension: Welded 4...8 %

Nipple connector max. 3...6 %

	75 SHORE A RED/SMOOTH						
Ø outside [mm]	Ø outside [inch]	Material cross-section [mm²]	Weight [g/m]	Min. pulley Ø [mm]	Min. pulley Ø [inch]		
4.8	0.189	0.147	18	30	1.2		
6.3	0.248	0.261	32	45	1.8		
8.0	0.315	0.420	51	50	2.2		
9.5	0.374	0.600	72	65	2.6		

85 SHORE A GREEN/ROUGH						
Ø outside [mm]	Ø outside [inch]	Material cross-section [mm²]		Min. pulley Ø [mm]	Min. pulley Ø [inch]	
4.8	0.189	0.147	18	35	1.4	
6.3	0.248	0.261	32	50	2.2	

optibelt HRR BELT ELONGATION, TENSION, LENGTH AND WEIGHT

	HRR 7	'5 SHORE	A RED/SM	ЮОТН	HRR 85 SHORE	A GREEN/ROUGH
Diameter d [mm]	4.8	6.3	8	9.5	4.8	6.3
Free-span belt tension [N] at 3 % elongation	19	34	55	77	27	48
Free-span belt tension [N] at 6% elongation	32	57	92	131	46	80
Free-span belt tension [N] at 8 % elongation	37	67	108	153	53	94
Recommended pre-tensioning [%]	6-8	6-8	6-8	6-8	6-8	6-8
Minimum pulley diameter d _{min} [mm]	30	45	55	65	35	55
Weight per metre [g/m]	18	32	51	72	18	32
Roll length on reel [m]	200	100	100	100	200	100

Page 8 optibelt KK/KK Plus

V-BELTS



87 SHORE A TRANSPARENT

For use in all areas with light to medium loads



92 SHORE A WHITE

Applications: for medium to heavy loads; the design still offers sufficient flexibility.



98 SHORE A CREAM

Applications: especially for extreme loads and high temperatures; very hard quality

Profile	Standard roll length [m]	Min. welding length [mm]		
8	50	400		
Z/10	50	500		
A/13	50	600		
B/17	50	800		
C/22	25	1000		
applies to 87 and 92 Shore A quality, others on request				

TENSIONED				
optibelt <mark>KK</mark>	1.5–3.0%			
optibelt KK Plus	0.5–1.0%			

Profile	Weight per metre [kg/m]
KK – 8	0.040
KK – Z/10	0.060
KK – A/13	0.100
KK – B/17	0.180
KK – C/22	0.286
KK – A/13 – Supergrip	0.135
KK – B/17 – Supergrip	0.220
KK – C/22 – Supergrip	0.336
KK – B/17 – Form 1	0.224
KK – C/22 – Form 1	0.378
KK – B/17 – Form 2	0.282
KK Plus – A/13	0.104
KK Plus - B/17	0.185
KK-Plus – C/22	0.294
KK Plus – B/17 – Supergrip	0.225
KK Plus – C/22 – Supergrip	0.373

optibelt KK/KK Plus Page 9

TENSILE VALUES AND MINI-MUM DIAMETER OF V-BELTS

Profile	87 Sh	ore A		
rrome	Strength [N]	d _w min [mm]		
KK – Z/10	50	<i>7</i> 1		
KK – A/13	85	90		
KK – B/17	140	112		
KK – C/22	240	160		
KK – B/17 – Supergrip	180	125		
KK Plus – A/13	85	140		
KK Plus – B/17	140	180		
KK-Plus – C/22	240	200		
KK Plus – B/17 – Supergrip	140	160		
KK Plus – C/22 – Supergrip	240	180		
d _w min = minimum effective pulley diameter				

Profile Profile	98 Shore A			
rrome	Strength [N]	d _w min [mm]		
KK – A/13	240	125		
KK – B/17	420	160		
d _w min = Minimum effective pully diameter				

D (1	92 Sh	ore A		
Profile	Strength [N]	d _w min [mm]		
KK – 8	45	63		
KK – A/13	120	100		
KK – B/17	210	140		
KK – C/22	350	180		
KK – A/13 – Supergrip	160	125		
KK – B/17 – Supergrip	250	160		
KK – C/22 – Supergrip	350	180		
KK – B/17 – Form 1	230	120		
KK – C/22 – Form 1	380	200		
KK – B/17 – Form 2	310	280		
KK Plus – A/13	120	140		
KK Plus - B/17	210	180		
KK Plus – B/17 – Supergrip	210	160		
d _w min = minimum effective pulley diameter				

PU V-BELTS								
optibelt KK	optibelt KK Plus	optibelt KK Supergrip	optibelt KK Plus Supergrip	optibelt KK Form 1	optibelt KK Form 2			
Profile								
8, Z/10, A/13, B/17, C/22	A/13, B/17, C/22	A/13, B/17, C/22	A/13, B/17, C/22	B/17, C/22	B/17			

CHEMICAL RESISTANCE

CHEMICAL RESISTANCE OF THE URETHANE BELTS

In practical applications, urethane belts may often be in contact with substances that make the use of conventional belts impossible.

The following list should give the user some guidelines regarding possible applications for the urethane belts. In case of doubt, however, definitive results can be gained only by carrying out a practical trial.

General behaviour with respect to aqueous liquids, oil, lubricating grease and urethanes:

WATER AND AQUEOUS MEDIA

Due to the chemical structure of the thermourethane material, the presence of water causes degradation of the polymer chains. This process speeds up with an increase in temperature. The effects of this degradation are a reduction in tear resistance and an increase in the compression set and the elongation at break. Hot water, hot aqueous solutions, saturated steam and hot humid air produce the same effects. At normal temperatures, the said media cause no detectable damaging effects, providing that they are neutral and do not exceed a temperature of +40 °C. Up to this temperature, no measurable changes to the mechanical properties can be ascertained. In cases where temperatures exceed 70 °C, however, a decrease in tear resistance of around 50% can be expected.

ACIDS AND ALKALIS

Concentrated acids and aqueous alkalis are quick to attack belts even at room temperature. Exposure to a 10% ammonia solution at room temperature results in a reduction in tear resistance of about 30% after a short period of time (around 100 days). Exposure to 10% sulphuric acid under the same conditions can be expected to cause a reduction in tear resistance of 10%.

KEY TO RESISTANCE TABLE

- ++ = resistant over a longer period of time
- + = limited resistance; discoloration and reduction of strength are possible
- = not resistant, but can still be used under certain conditions
- -- = not resistant; severely affected within a short time

O = soluble

RT = room temperature: 23 °C

RESISTANCE TABLE

Medium	Tempera-		Max. volume
	ture		increase
	°C		%
Acetone	RT	_	40
Al chloride aqueous, 5% aq. sol.		++	1
Ammonia, 10% aq. sol.	RT	++	1
Aniline	RT		
ASTM fuel A	RT	++	4
ASTM fuel B	RT	++	10
ASTM fuel C	20°C	+	18
ASTM oil 1	80°C	++	
ASTM oil 2	80°C	++	3
ASTM oil 3	80°C	++	6
Ethanol, 96%	RT	+	11
Petrol, normal	RT	++	10
Petrol, super	RT	_	17
Benzene	RT	_	,
Butanol	RT	_	
Butyl acetate	RT	_	40
Cyclohexanol	RT	+	5
Dibutyl phthalate	RT	+	40
Diesel oil	RT	++	5
Dimethylformamide	RT	0	
Acetic acid 3n	RT	_	2
Acetic acid, 20%	RT	+	
Ethyl acetate	RT	_	40
Ethyl ether	RT	+	
Ferric chloride aqueous, 5%	40°C	+	
Glycol	RT	++	2
Glysantin/water 1 : 1	20°C	+	
Glysantin/water 1 : 1	80°C	+	
Isopropyl alcohol	RT	+	12
Kerosene	RT	++	3
Saline solution, concentrated	RT	++	
Methanol	RT	+	10
Dichloromethane	RT		
Methyl ethyl ketone	RT	_	45
Mineral oil	80°C	++	
Sodium base grease	RT	++	
Sodium hydroxide solution 1N	RT	+	
Nitric acid, 20%	RT		
Hydrochloric acid, 20%	RT	+	
Sulphuric acid, 20%	RT	+	
Seawater Seawater	RT	++	
Carbon tetrachloride	RT	_	
Toluene	RT	_	35
Trichloroethylene	RT	_	
Water	100°C	_	
Water	RT	++	1
Water	80°C	+	1.5
7 7 4 1 5 1	00 C	Т	1.7

REGULAR PETROL AND SATURATED HYDROCARBONS

The urethane belts are completely resistant to saturated hydrocarbons. The only effect is a greater or lesser degree of swelling.

SUPER-GRADE PETROL AND ARO-MATIC HYDROCARBONS

Aromatics such as benzene, toluene etc. cause significant swelling of thermourethanes, even at room temperature, and result in a considerable reduction in hardness.

Concentrated solutions of super-grade petrol have the same effect.

The swelling can amount to as much as 50% of the weight and cause a reduction in tear resistance of up to 40%.

The process is reversible, which means that approximately the initial tear resistance is achieved once the solvents have evaporated.

LUBRICATING OIL AND LUBRICAT-ING GREASE

The belts have good resistance to lubricating oils and greases, even at higher temperatures. However, caution is advised in the case of special oils that have a higher acid content.

• If dichloromethane, ethylene chloride or other strong solvents are used, their negative effects are so great that they should not be allowed to come into contact with the belt over longer periods. Swollen belts are extremely susceptible particularly to mechanical damage.

The aforementioned properties and the table on page 8 are intended to help fabricators and designer engineers decide whether these urethane belts are suitable for specific applications. The different versions vary slightly with regard to their chemical resistance. When it comes to special applications, we recommend that you consult our Applications Engineering Department or carry out individual trials.

JOINING TOOLS

Service case BASIC

This five-piece service case BASIC provides the user with a complete set of standard equipment for occasional use.

The SG02 welding tool has a longer warm-up phase than the premium model and is suitable only for urethane belts that can be welded using the two corresponding guiding clamps as required.

The FZ01 guiding clamps are used for round belts with a diameter of up to 10 mm and for V-belts with profiles of up to 10, whereas the FZ02/3 model is used for round belts from 8 mm upwards in diameter and V-belts up to profile 32.

To ensure the perfect cut for optimum welding results, the set also includes a pair of shears as well as a side cutter for removing the weld seam.





GUIDING CLAMPS FZ02/3
for round belts with diameters from 8 mm and V-belt profiles up to 32 (D)



SIDE CUTTER SE02 for removing the weld seam



SHEARS AS02 for cutting round belts and V-belts



GUIDING CLAMPS FZ01 for round belts with diameters of up to 10 mm and V-belt profiles up to 10 (Z)



WELDING TOOL SG02 for PU 290-300°C; power supply: 230 V

OPTIBELT JOINING TOOLS Page 13

Service case PREMIUM

This five-piece service case PREMIUM is suitable for daily use. With its ergonomic and temperature regulated EErgo welding tool, TPE and urethane belts can be welded quite easily at the press of a button. Due to the short warm-up phase, of less than two minutes, the tool is optimised for instant use.

The versatile FZ01 Vario clamps are a perfect complement to the other tools in the welding set. The quick clamping function allows round belts with diameters up to 10 mm and V-belts up to profile 10 to be clamped and welded within a short space of time. The exchangeable profile jaws also make it possible to process special profiles. The service case PREMIUM also includes a second set of guiding clamps, which are used for round belts with diameters from 8 mm upwards and V-belts with profiles of up to 32.

The set is completed by a pair of shears with an adjustable angled stop that allows both straight and angled cuts, and a side cutter for removing welded seams.





GUIDING CLAMPS FZ02/3 for round belts with diameters from 8 mm and V-belt profiles up to 32 (D)



SIDE CUTTER SE02 for removing the weld seam



SHEARS AS04 with adjustable angled stop



GUIDING CLAMPS FZ01 VARIO with exchangeable profile jaws, for round belts with diameters of up to 10 mm and V-belt profiles up to 10 (Z)



WELDING TOOL EERGO for TPE and PU; under 2 minutes warm-up time; temperature regulated welding tool, ergonomic and quick

JOINING TOOLS

Friction welding tool RS02 for round belt, V-belt and special profiles

ADVANTAGES OF THE RS02:

- Precision clamping jaws and automatic 0 setting prevent offset welded seams
- Speed-controlled frictional heat guarantees a 100% weld
- No poor welding seams caused by temperature fluctuations or draughts

ACCESSORIES FOR THE FRICTION WELDING TOOL RS02:

- Friction welding device
- 1 set of standard clamping jaws of choice
- 1 Allen key
- 1 shears AS02
- 1 side cutter SE02
- 1 carrying case with rigid foam lining

STANDARD CLAMPING JAWS:

- For round belts, Ø 6 mm to 20 mm
- For V-belts, 6 x 4 mm to 22 x 14 mm
- For various special profiles









FOR ROUND BELTS

FOR V-BELTS

FOR SPECIAL PROFILES

Further standard clamping jaws for round belts and V-belts are available at additional cost.

We can also produce clamping jaws for special PU profiles on request.

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GUIDELINES

FOR MORE QUALITY AND SUSTAINABILITY

The resolute implementation of stringent guidelines in quality, environmental and energy management in accordance with internationally applicable standards is an integral part of our corporate philosophy within the Arntz Optibelt Group.

The Environmental Management System in accordance with DIN EN ISO 14001 effectively helps Optibelt to continuously improve the company's environmental performance and permanently prevent adverse environmental impacts. All of the environmental effects of work processes and products are continuously determined and evaluated. The Energy Management System, in accordance with DIN EN ISO 50001, has enabled Optibelt to put important conditions and measures into place for the sustainable management of energy and raw material sources within the company. Their use and consumption can thus be purposely optimised – for sustainable energy efficiency.

The same high standards apply in the area of Quality Management, in accordance with DIN EN ISO 9001. Here, all of the Optibelt employees are highly committed, every day, to pursuing the objectives of meeting the most exacting demands in the areas of products, customer consultation, service and customer satisfaction and to continuously improving internal processes with the aim of improving efficiency.







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